

Date: Thursday, 02/04/2009 2:29:08 PM  
 User: Julie Dawson

## Process Sheet

<b>Customer</b> :	CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> :	SPACEPOD FLOOR FOAM
<b>Job Number</b> :	46895		
<b>Estimate Number</b> :	13601		
<b>P.O. Number</b> :		<b>Part Number</b> :	D37983
<b>This Issue</b> :	02/04/2009	<b>S.O. No.</b> :	
<b>Prsht Rev.</b> :	NC	<b>Drawing Number</b> :	D3798 REV A
<b>First Issue</b> :	/ /	<b>Project Number</b> :	N/A
<b>Previous Run</b> :	46206	<b>Drawing Revision</b> :	A
<b>Written By</b> :		<b>Material</b> :	
<b>Checked &amp; Approved By</b> :	<u>JUD 09.04.03</u>	<b>Due Date</b> :	17/04/2009
<b>Comment</b> :	Est Rev:A 08-09-18 new issue DD verified by:EC		

Qty: 4 Um: Each

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	M4111NS125	4111 Black Neoprene .125 - 451750006
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**Comment:** Qty.: 7.3836 sf(s)/Unit Total : 29.5344 sf(s)

4111 Black Neoprene/EPDM/SBR Blend Sheet

111015 HB 9-4-15

2.0	WATER JET	FLOW WATER JET
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**Comment:** FLOW WATER JET

1-Cut as per Dwg D3798

Dwg Rev: A

Prog Rev: A

HB 9-4-15

(4)

2-Deburr if necessary

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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HB 9-4-15

**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

\*\*\*DT9433 template\*\*\*

4.0	QC8	SECOND CHECK
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**Comment:** SECOND CHECK

\*\*\*DT9433 template\*\*\*

50260615 (cc)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Identify with Dart part # using a fine point permanent marker and Stick

Location: ST 241B

LABEL WHITE ON BAF P.O.

HB 9-4-15 (4)

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Thursday, 02/04/2009 2:29:08 PM  
User: Julie Dawson

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SPACEPOD FLOOR FOAM

Job Number: 46895

Part Number: D37983

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/04/15 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



*mf*  
09-04-15

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

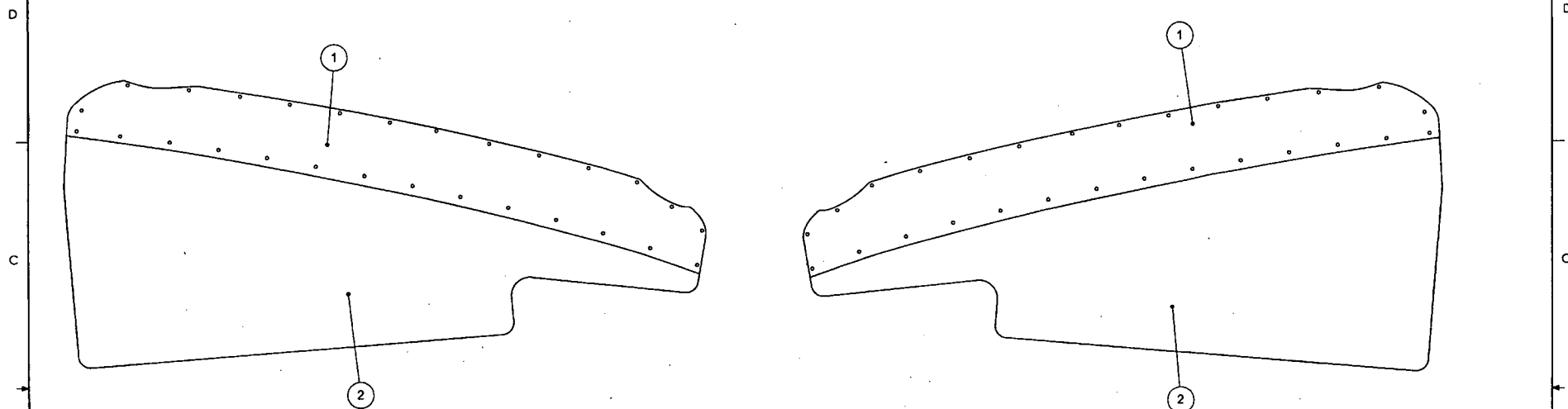
Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



8 7 6 5 4 3 2 1



ITEM NO.	PART NUMBER	DESCRIPTION	QTY. -041
	D3798-1	SPACEPOD FLOOR	1
	D3798-3	SPACEPOD FLOOR FOAM	1

**D3798-041 SPACEPOD FLOOR, LH**

ITEM NO.	PART NUMBER	DESCRIPTION	QTY. -042
1	D3798-1	SPACEPOD FLOOR	1
2	D3798-3	SPACEPOD FLOOR FOAM	1

**D3798-042 SPACEPOD FLOOR, RH**

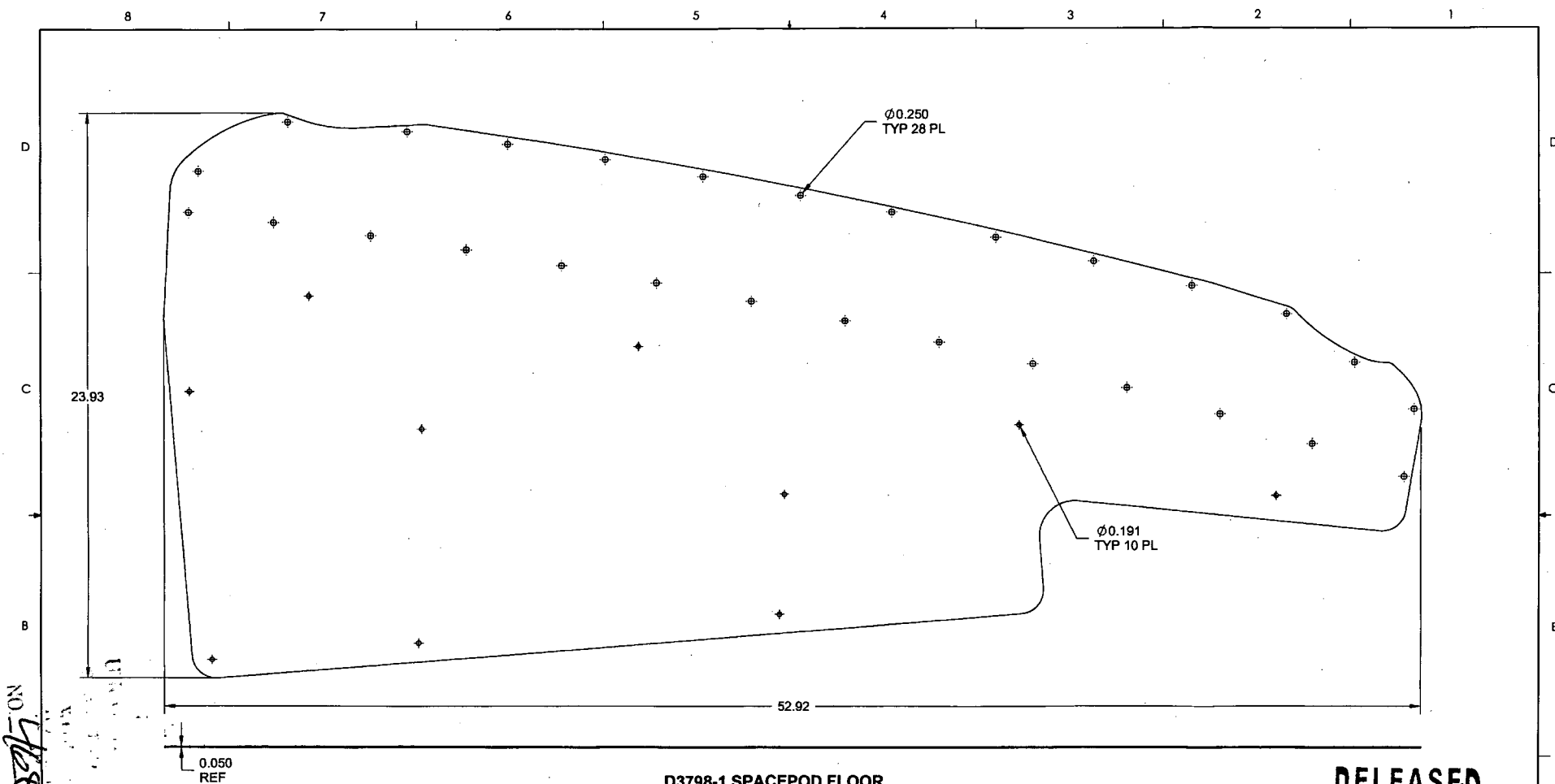
**RELEASED**  
09/01/13

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RETURN TO  
ORIGINAL SOURCE  
WITHOUT NOTICE  
10895

**NOTES:**  
1) IDENTIFICATION: IDENTIFY WITH DART P/N D3798-041/-042 USING WHITE FINE POINT PERMANENT INK MARKER  
2) WEIGHT: D3798-041 - 4.5 lbs  
D3798-042 - 4.5 lbs  
3) INSTALL D3798-3 FOAM AS INDICATED USING CONTACT CEMENT. TRIM TO FIT

A	NEW ISSUE	08.10.20
REV.	DESCRIPTION	BY DATE
DESIGN	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA DRAWING NO. <b>D3798</b> TITLE <b>SPACEPOD FLOOR</b>	REV. A
DRAWN		SHEET 1 OF 3
CHECKED		SCALE
MFG. APPR.		NTS
APPROVED	DATE	08.10.20
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8 7 6 5 4 3 2 1



**D3798-1 SPACEPOD FLOOR**

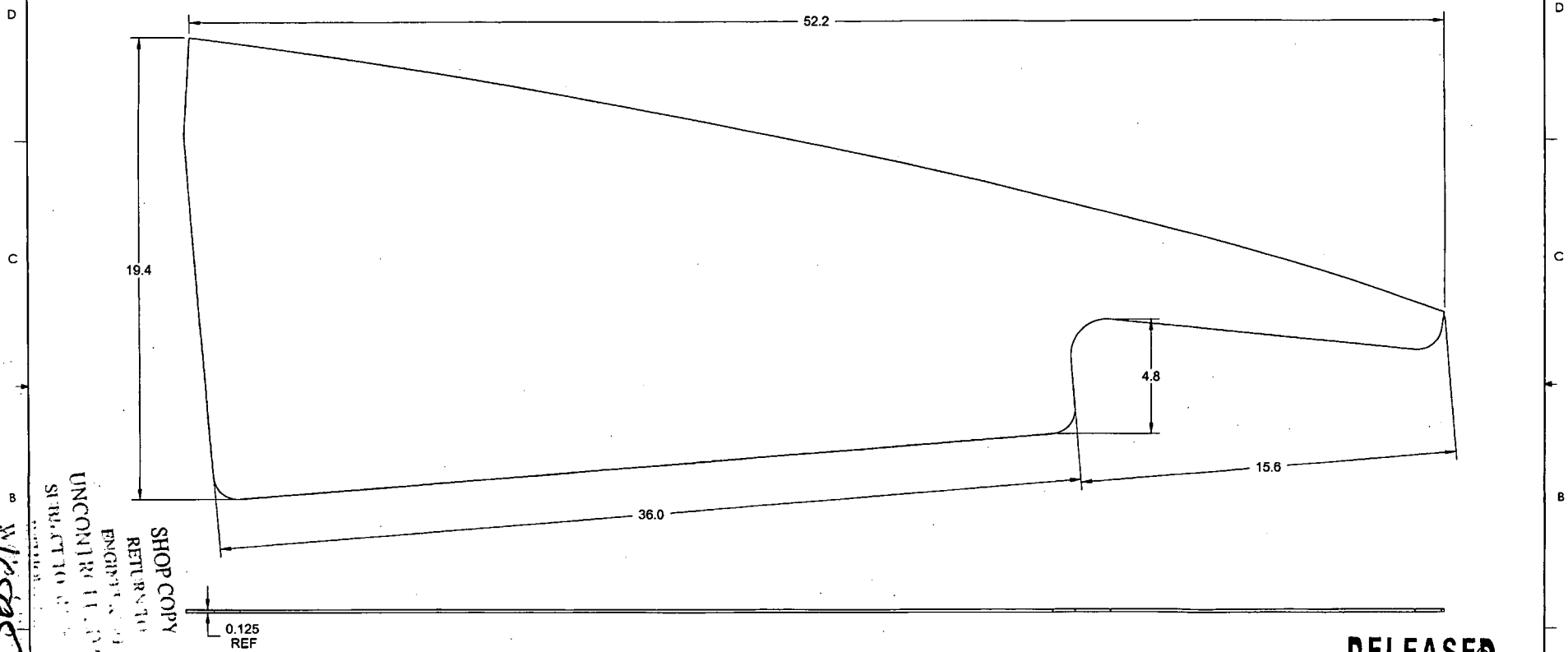
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**NOTES:**

- 1) MATERIAL: 6061-T6 (OR 6061-T62) ALUMINUM SHEET, 0.050 THICK PER AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 (REF DART SPEC M6061T6S.050)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
POWDER COAT BLACK SANDTEX (4.3.5.7) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 4.0 lbs
- 8) CONTROL PART PER TEMPLATE DT9432

DESIGN		<b>DART AEROSPACE LTD</b>	
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CHECKED		DRAWING NO.	REV. A
MFG. APPR.		<b>D3798</b>	SHEET 2 OF 3
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SECTION

**D3798-3 SPACEPOD FLOOR FOAM**

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- NOTES:
- 1) MATERIAL: BLACK NEOPRENE CLOSED CELL FOAM, 0.125 THICK (REF DART SPEC M-4111N-S.125)
  - 2) FINISH: N/A
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: N/A
  - 6) IDENTIFICATION: N/A
  - 7) WEIGHT: 0.5 lbs
  - 8) CONTROL PART PER TEMPLATE DT9433

DESIGN		<b>DART AEROSPACE LTD</b>	
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CHECKED		DRAWING NO.	REV. A
MFG. APPR.		<b>D3798</b>	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		<b>SPACEPOD FLOOR</b>	NTS
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8 7 6 5 4 3 2 1